

# Risk Assessment of Injection Substation within Kaduna Metropolis using FMECA

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#### ABSTRACT

In recent times, poor systems reliability has characterized the power systems network in Kaduna, Nigeria. One of the causes of this drawback may be tied to the lack of effective maintenance practices and policies. Although there exists a maintenance department and a routine for carrying out various maintenance practices, however, the failure rate as a result of poor maintenance of the network is on the increase. In this study, therefore, risk assessment was carried out on Airport Feeder AF and Kikinau Feeder KF radiating from Kaduna metropolis using the Failure Mode Effect and Criticality Analysis FMECA. The results show that the critical components in the network requires attention. The results of this study, therefore, can be useful for system planning and operations.

#### INTRODUCTION

The main objective of a general power utility maintenance philosophy is to minimize the occurrence of failure and to ensure that the right staff can be sent to the right position with the right equipment at the right time to perform the right actions in the event of failure. Nevertheless, maintenance engineering will contribute to improving maintenance operations, reducing the volume and duration of maintenance, reducing the impact of complexity, deciding the scope of preventive maintenance to be performed, improving and making full usage of maintenance facilities, and improving the maintenance organization (Dhillon, 2002). One of the key causes of engineering system interruptions was described as inadequate maintenance (Sule, 2010; Airoboman et al., 2016)."Another weakness in the human character is that everyone wants to create and no one wants to do maintenance, according to (Kurt Vonnegut, Jr.)."Therefore, to reduce running costs and boost efficiency, more attention should be paid to maintaining an existing system rather than constructing a new one (Ahmed, 2019).

#### **ARTICLE INFO**

Article History Received: December, 2020 Received in revised form: January, 2021 Accepted: March, 2021 Published online: June, 2021

#### KEYWORDS

Feeder, FMECA, Kaduna, Maintenance.

The Kaduna State (KS) injection substations are located in different locations, based on regional development; demand for supply, resources available and also the reduction in overloads of existing stations. Two (2) separated transmission stations with eleven (11) in the north, eight (8) in the southern part, and dedication stations comprise the remaining seven (7) are situated inside a total of twenty-six (26) injection substations. However, the location of these injection substations cannot be optimized and a significant percentage of losses can be generated (Wang et al, 2014). This study is therefore in the process of looking at the maintenance strategy currently adopted in two out of the twenty-six injection substations. The Airport Feeder is the station considered for this study (AF). The reason for choosing AF is because it feeds Nigeria's heart of the defense, i.e., the Nigerian Defence Academy (NDA), Kaduna International Airport (KIA) and the National Eye Centre (NES). These are vital assets of the Federal Government of Nigeria (FGN) that require a continuous supply of reliable power to ensure the maximum functioning of

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their service to the nation as a whole. The maintenance philosophy currently adopted by the system operators for the AF would therefore be reviewed and analyzed in this study to identify and determine grey areas in the maintenance strategy. A real-time MIS would then be developed that would remotely send information about the system to the mobile number of the operator of the system and otherwise. The benefit of this method is that it provides all operators with around-the-clock evaluation of the station, in addition to prompt response in terms of clearing failures along with the network. The single line diagram indicating the network of interest is presented in Figure 1. It is observed from the figure that the AF draws its supply from the Mando Transmission Station (MTS). In this study, therefore, risk analysis would be carried out on AF and KF to determine the components/failure mode that contributes the largest amount of downtime within the network.

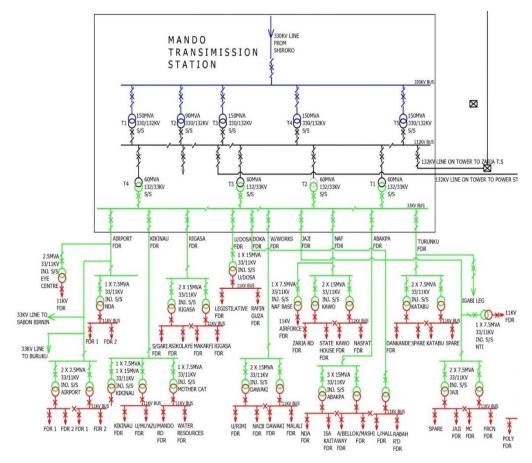


Figure 1: Single Line Diagram of Mando Transmission Station Showing Airport Feeder and Nine others

#### LITERATURE REVIEW

The ability of a system, upon removal of failed components or items, to return to its normal working condition is referred to as system maintenance. The ineffective maintenance strategy and philosophy were one of the causes of poor system network reliability (Lundgren, et al., 2018). The rational human manager is more concerned with building new systems instead of preserving existing ones, according to Kurt-Vonnegut, Jr. Link this statement to the Nigerian network of power systems where importance on the generation of power is considered, while minimal effort has been made to maintain the current network and systems properly.

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Ironically, a considerable improvement in the overall reliability of the network can be achieved with the presence of an effective maintenance technique and strategy. Poor system network reliability due to poor maintenance continues to persist, according to (Ewulum, 2008), even with the presence of a maintenance department within the utility. Therefore, a successful maintenance scheme is mindful of the system's fiscal, technological and physical importance (Schutz et al., 2006). Before maintenance action is carried out, a system should not be allowed to malfunction because the former raises the maintenance expense (Airoboman et al., 2019). Therefore, the secret to successful operations of the network of systems is to include an efficient maintenance plan to improve service delivery.

Maintenance can be generally categorized into four philosophies: Corrective Maintenance, Preventive Maintenance (PM), Predictive Maintenance (PdM), and Reliability Centered Maintenance (RCM) Over fifteen years ago, vast numbers have increased and various assets of physical science in the field of maintenance have activated (Dimitris et al., 2007). Reliability is the possibility that an object can perform a required function without failure for a period under specified conditions, while RCM is a technique that determines any reliable physical equipment operations and provides a preventive maintenance plan by evaluating functional failures (Chulho et al., 2009). RCM contributes to a maintenance program that focuses on a particular failure mode likely to occur with preventive maintenance (PM). If its breakdowns account for more than 20-25 per cent of the overall maintenance workload, any organization may benefit from RCM. RCM offers comprehensive access to achieve a balance between preventive and corrective maintenance (Yssaad et al., 2014). The inefficiency and enormous maintenance costs in minimizing system outages made it possible to implement a systematic and more reliable maintenance strategy, a strategy focused on the need to understand interrelationships and track the reliability of the network between maintenance costs and reliability. Such criteria progressively led to the tendency of maintenance strategies towards reliability-centred strategies and away from timebased strategies (Mansour et al., 2015).

In reality, recommended maintenance cycles are often difficult to implement (even if we can

decide optimal intervals in RCM). It would be inevitable to give priority to failures of critical infrastructure, postpone long-planned operations, and build a backlog. This backlog will add up to the maintenance section and create a difficult situation and ruin the entire RCM program as well (Marvin, 1998). Therefore, maintenance workers are advised to provide a thorough study of the behavioural pattern of their system network to know the best time to change and refurbish a failed part of the system; if it is recognized either before or after a failure (Airoboman et al., 2017). The four main objectives are to achieve efficient maintenance of any electrical equipment(s) or device(s); to ensure the safety of staff who come into contact or use the machinery; to increase the service life of the machinery; to gain full returns on investment by ensuring that there is no unplanned disruption during manufacturing, and to ensure availability and readiness. Therefore, maintenance should be an ongoing proactive process by responding instantaneously once a failure is detected (Rukijkanpanich, 2019). A maintenance phase involving a planning stage, followed by implementation, is presented in Figure 2 to see the result that is then evaluated for improvement purposes.



Figure 2. Simple Maintenance Process

Because failure(s) that are supposed to be cleared by maintenance intervention remain inherent in the network, the maintenance philosophy applied to the power system network in recent times has been controversial. In the contextual operations of the network, this avoidable action(s) has triggered too many demerits, such as downtime, loss of load, financial loss, technological loss, etc. Therefore, reliability improvement and risk detection should be adopted to assess how stable a system network is, how significant the future of the system will be, and

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then utilize the obtained findings to determine the finest system maintenance strategy. Therefore, the maintenance strategy currently followed in the AF and the Nigerian Power Sector NPS as a whole could be either planned or unplanned, not exploring other optimal maintenance strategies that could have helped the system work effectively. Research by (Obamwonyi, 2009) found that inadequate management and capability growth of maintenance workers often leads to the ineffectiveness of utility maintenance activities. A disruption monitoring framework was proposed as a method for predictive maintenance management and operation to enhance maintenance performance and reduce maintenance costs (El-Hadidy and Helmi, 2009), but not all other forms of maintenance strategy other than predictive maintenance were included in the paper. Furthermore, the Taguchi method was used to analyze engineering systems (Emovon and Norman, 2019). The paper argues that the new approach is OK computationally in comparison to other procedures. However, the timing of a swift response before a failure should be removed from the network did not provide any justification. The paper offered a multi-objective model to resolve the mathematical problem of optimization, the reliability centralized maintenance planning of an electric power distribution system (EPDS) by (Diego et al. 2016), the main objectives of the method is to reduce preventive maintenance and to improve the whole system reliability index. Approach to the reliability evaluation of the power system fault tree analysis (Mohammad et al., 2011) uses the Boolean Algebra as the starting point for this modeling of engineering reliability evaluation to identify all possible means, starting from the top event called an undesired potential event (accident).

This analysis is used primarily to quantify the likelihood of the safety hazard in engineering safety. Not only does the proposed MPI consider the physical conditions of overhead lines, but it also shows the significance of system reliability to achieve cost-effectiveness. The model (Igweonu & Joshua 2011) produced by Igweonu & Joshuá is a five-step algorithm that encompasses planning, organization, operation, and management of the network system. 80% of the prototype functionality was allocated from the presentation to preventive maintenance, and the remaining 20% allocated to corrective maintenance. But the design does not include other maintenance indices, such as predictive, reactive and Proactive maintenance, which may make it difficult to ensure the process's effectiveness. The more complex a system becomes, the stronger the maintenance strategy is required since maintenance is a continuous process (Moubray, 2007). Apparent maintenance process or philosophy other than equipment, personnel, and systems safety, etc. also takes into consideration environmental safety in its design process. It is therefore necessary for all arms of Nigero's NPS power sector to design an effective maintenance scheme to increase reliability (Ismaila, 2000). It is therefore apparent from the review carried out in this study that literature has to deal with the timing at which an operator is provided with information about a failure system due to the analog methods currently available in Nigeria in particular. The longer a failure is required, the more downtimes and the more losses the economy is imposed. This study, therefore, tends to develop a real-time MIMS that will ensure prompt response by maintenance operators to addressing a failed item, component, system in a network.

# METHODOLOGY

To determine the rate of failure, Mean Time Between Failure (MTBF) and Mean Time To Failure (MTTF) in the network, equations (1) - (3) were used. This is to show if the failure rate in particular for each feeder is decreasing or increasing or constant. In determining the Feeders' risk, the FMECA approach with emphasis on the feeders' function, functional failure, failure mode, failure effect, and failure consequence of salient components in the feeders of interest was defined under Table 12. Thereafter, the components are arranged concerning their rate of occurrence of faults, duration of faults, and ability to detect fault within a given interval as presented in Tables 1-6. Finally, the ranking of these events is done. The ranking is such that, the faults with the lowest rate of occurrence are given the lowest ranking (1) and vice versa. Similarly, Faults with a longer duration before the closure of a feeder are given the highest ranking (10) and vice versa. Finally, faults with difficulty to detect are equally ranked high (10) while those with easier detectability were ranked (1). Using equations (4) & (5), therefore, the RPN of the individual failure types was gotten. The value of the RPN gotten in each case signifies the level of risk or criticality of that

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feeder. These values were eventually normalized using (7)

Failure Rate, 
$$\lambda = \frac{\sum F_{oi}}{\sum_{i=1}^{N} T_{OHi} - T_{DTi}}$$
(1)
$$MTBF = \frac{\sum_{i=1}^{N} T_{DTi}}{F_{oi}} + \frac{\sum_{i=1}^{N} T_{UTi}}{F_{oi}}$$
(2)
$$MTTF = \frac{\sum_{i=1}^{N} T_{UTi}}{F_{oi}}$$
(3)
$$RPN_{AF} = \begin{pmatrix} O_{AF_{1}} \\ O_{AF_{2}} \\ \vdots \\ O_{AF_{n}} \end{pmatrix} \times \begin{pmatrix} S_{AF_{1}} \\ S_{AF_{2}} \\ \vdots \\ S_{AF_{n}} \end{pmatrix} \times \begin{pmatrix} D_{AF_{1}} \\ D_{AF_{2}} \\ \vdots \\ D_{AF_{n}} \end{pmatrix}$$
(4)

$$RPN_{KF} = \begin{pmatrix} O_{KF_1} \\ O_{KF_2} \\ \vdots \\ O_{KF_n} \end{pmatrix} \times \begin{pmatrix} S_{KF_1} \\ S_{KF_2} \\ \vdots \\ S_{KF_n} \end{pmatrix} \times \begin{pmatrix} D_{KF_1} \\ D_{KF_2} \\ \vdots \\ D_{KF_n} \end{pmatrix}$$
(5)
Cumulative Frequency =  $\frac{F}{\sum o_f} \times 100$  (6)

$$F = F_o +$$

 $F_i$ 

where *F* is the frequency,  $O_f$  is the outage of feeder,  $F_o$  = initial frequency, and  $F_i$  is the final frequency

$$N = \frac{C_i}{C_M} \tag{7}$$

**N** is the normalized RPN determinant/dependent value

 $C_i$  is the actual value in an array of RPN-dependent numbers.

 $C_M$  is the maximum value in an array of RPN dependent

TABLE 1: Faults Occurrence for Airport Feeder

| FAILURE ELEMENT      | RATE OF OCCURRENCE | RANKING |
|----------------------|--------------------|---------|
| Line                 | ONCE IN A WEEK     | 10      |
| Disk / pot insulator | ONCE IN 2 WEEKS    | 9       |
|                      | ONCE IN A MONTH    | 8       |
| Fuse                 | ONCE IN 3 MONTHS   | 7       |
| Circuit breaker      | ONCE IN 6 MONTHS   | 6       |
| Cable                | ONCE IN 9 MONTHS   | 5       |
| Transformer          | ONCE IN A YEAR     | 4       |
| Isolator             | ONCE IN 2 YEARS    | 3       |
| Busbar               | ONCE IN 3 YEARS    | 2       |
| Arresters            | ONCE IN 4 YEARS    | 1       |

#### TABLE 2: Faults Detectability for Airport Feeder

| FAILURE ELEMENT      | ABILITY TO DETECT FAILURE | RANKING |
|----------------------|---------------------------|---------|
|                      | IMPOSSIBLE                | 10      |
| Cable                | VERY DIFFICULT            | 9       |
| Arrester             | VERY LATE                 | 8       |
| Busbar               | NOT SURE                  | 7       |
| Transformer          | OCCASSIONAL               | 6       |
| Disk / pot insulator | LOW                       | 5       |
| Line                 | LATE                      | 4       |
| Isolator             | EASY                      | 3       |
| Breaker              | IMMEDIATE                 | 2       |
| Fuse                 | ALWAYS                    | 1       |

TABLE 3: Faults Severity for Airport Feeder

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| FAILURE ELEMENT      | DURATION                    | RANKING |
|----------------------|-----------------------------|---------|
| Cable                | FAILURE GREATER THAN 8HRS   | 10      |
| Arresters            | FAILURE GREATER THAN 7HRS   | 9       |
| Busbar               | FAILURE GREATER THAN 6HRS   | 8       |
|                      | FAILURE GREATER THAN 5HRS   | 7       |
| Circuit Breaker      | FAILURE GREATER THAN 4HRS   | 6       |
| Line                 | FAILURE GREATER THAN 3HRS   | 5       |
| Transformer          | FAILURE GREATER THAN 2HRS   | 4       |
| Disk / pot insulator | FAILURE GREATER THAN 1HRS   | 3       |
| Fuse                 | FAILURE GREATER THAN 30MINS | 2       |
| Isolator             | FAILURE LESS THAN 30MINS    | 1       |

### Table 4: Faults Occurrence for Kinkinau Feeder

| FAILURE ELEMENT    | RATE OF OCCURRENCE | RANKING |
|--------------------|--------------------|---------|
| Line               | ONCE IN A WEEK     | 10      |
| Isolator           | ONCE IN 2 WEEKS    | 9       |
| Fuse               | ONCE IN A MONTH    | 8       |
|                    | ONCE IN 3 MONTHS   | 7       |
| Cable              | ONCE IN 6 MONTHS   | 6       |
| Disc/Pot insulator | ONCE IN 9 MONTHS   | 5       |
| Transformer        | ONCE IN A YEAR     | 4       |
| Circuit Breaker    | ONCE IN 2 YEARS    | 3       |
| Arrester           | ONCE IN 3 YEARS    | 2       |
|                    | ONCE IN 4 YEARS    | 1       |

#### TABLE 5: Faults Severity for Kinkinau Feeder

| FAILURE ELEMENT    | RATE OF OCCURRENCE          | RANKING |
|--------------------|-----------------------------|---------|
| Cable              | FAILURE GREATER THAN 8HRS   | 10      |
| Arrester           | FAILURE GREATER THAN 7HRS   | 9       |
| Disc/Pot Insulator | FAILURE GREATER THAN 6HRS   | 8       |
| Transformer        | FAILURE GREATER THAN 5HRS   | 7       |
|                    | FAILURE GREATER THAN 4HRS   | 6       |
| Circuit Breaker    | FAILURE GREATER THAN 3HRS   | 5       |
| Busbar             | FAILURE GREATER THAN 2HRS   | 4       |
| Line               | FAILURE GREATER THAN 1HRS   | 3       |
| Isolator           | FAILURE GREATER THAN 30MINS | 2       |
| Fuse               | FAILURE LESS THAN 30MINS    | 1       |

# TABLE 6: Faults Detectatbility for Kinkinau Feeder

| FAILURE ELEMENT    | RATE OF OCCURRENCE | RANKING |  |
|--------------------|--------------------|---------|--|
|                    | IMPOSSIBLE         | 10      |  |
| Cable              | VERY DIFFICULT     | 9       |  |
| Arresters          | VERY LATE          | 8       |  |
| Circuit Breaker    | NOT SURE           | 7       |  |
| Disk/Pot Insulator | OCCASSIONAL        | 6       |  |
| Transformer        | LOW                | 5       |  |
| Busbar             | LATE               | 4       |  |
| Fuse               | EASY               | 3       |  |

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| Isolator | IMMEDIATE | 2 |  |
|----------|-----------|---|--|
| Line     | ALWAYS    | 1 |  |

#### **RESULTS AND DISCUSSIONS**

The results showing the failure indices for AF and KF are presented in Tables 7-8 and represented graphically using Figures 4-6. Thereafter, the value of the criticality of the feeders otherwise known as the risk summary is presented in Table 9. Tables 10-11 show the failure, relative, and cumulative frequency used for the Pareto Analysis. This result was represented graphically as shown in Figures 3-4.

| Year                                 | outage                             | Downtime                | MTBF             | MTTR           | FR                     |
|--------------------------------------|------------------------------------|-------------------------|------------------|----------------|------------------------|
| 2017                                 | 112                                | 179                     | 76.6161          | 1.5982         | 0.0131                 |
| 2018                                 | 59                                 | 646                     | 137.5254         | 10.9492        | 0.0073                 |
| 2019                                 | 95                                 | 417                     | 87.8211          | 4.3895         | 0.0084                 |
|                                      |                                    |                         |                  |                |                        |
| 2020<br>le 8: Failur                 | re Indices for KF                  | 198                     | 115.7027<br>MTBE | 2.6757         | 0.0075                 |
| 2020<br>le 8: Failur<br>Year         | re Indices for KF<br>outage        | 198<br>Downtime         | MTBF             | MTTR           | 0.0075<br>FR           |
| 2020<br>le 8: Failur                 | re Indices for KF<br>outage<br>367 | 198<br>Downtime<br>1864 |                  | MTTR<br>5.0790 | 0.0075<br>FR<br>0.0532 |
| 2020<br>le 8: Failur<br>Year<br>2017 | re Indices for KF<br>outage        | 198<br>Downtime         | MTBF<br>18.79019 | MTTR           | 0.0075<br>FR           |

| Faults Elements | AF Risk Value | KF Risk Value |  |
|-----------------|---------------|---------------|--|
| Line            | 200           | 30            |  |
| Insulator       | 135           | 240           |  |
| Fuse            | 14            | 24            |  |
| Breaker         | 72            | 105           |  |
| Cable           | 450           | 540           |  |
| Transformer     | 96            | 140           |  |
| Isolator        | 9             | 36            |  |
| Busbar          | 112           | 112           |  |
| Arresters       | 72            | 144           |  |

#### Table 10: Pareto Chart for AF

| Failure Element | Failure Frequency | Relative Frequency | Cummulative Frequency |  |  |
|-----------------|-------------------|--------------------|-----------------------|--|--|
| Cable           | 450               | 450                | 38.8                  |  |  |
| Line            | 200               | 650                | 56.0                  |  |  |
| Insulator       | 135               | 785                | 67.7                  |  |  |
| Busbar          | 112               | 897                | 77.3                  |  |  |
| Transformer     | 96                | 993                | 85.6                  |  |  |
| Breaker         | 72                | 1065               | 91.8                  |  |  |
| Arrester        | 72                | 1137               | 98.0                  |  |  |
| Fuse            | 14                | 1151               | 99.2                  |  |  |
| Isolator        | 9                 | 1160               | 100.0                 |  |  |

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| Failure Element | Failure Frequency | Relative Frequency | Cumulative Frequency |  |  |
|-----------------|-------------------|--------------------|----------------------|--|--|
| Cable           | 450               | 450                | 35.1<br>53.9         |  |  |
| Insulator       | 240               | 690                |                      |  |  |
| Arresters       | 144               | 834                | 65.1<br>76.0         |  |  |
| Transformer     | 140               | 974                |                      |  |  |
| Busbar          | 112               | 1086               | 84.8                 |  |  |
| Breaker         | 105               | 1191               | 93.0                 |  |  |
| Isolator        | 36                | 1227               | 95.8                 |  |  |
| Line            | 30                | 1257               | 98.1                 |  |  |
| Fuse            | 24                | 1281               | 100.0                |  |  |

# TABLE 12: FEEDERS' FMECA

| Components           | Function   | Functiona<br>I Failure                      | Failure<br>Mode                 | Failure<br>Cause   | Failure<br>Effect                              | Detectabil<br>ity                       | Normalize<br>AF/KF | Remark<br>AF/KF | Action  |
|----------------------|--|---|---------------------------------|--|--|---|--------------------|-----------------|---|
| Transformer          | Step up or<br>step down<br>voltage level   | Failed test<br>results                      | Low oil<br>level,<br>ageing etc | Contaminati<br>on, vibration<br>etc  | Loss of<br>load,<br>overheatin<br>q.etc        | Visual;<br>Noise,<br>relay<br>operation | 21.3/25.9          | И               | Visual Inspection<br>Preventive<br>maintenance etc. |
| Busbar               | Transfers<br>power from<br>one point to<br>another                                     | Mechanica<br>I failure                      | Snapping,<br>deformatio<br>n    | Over<br>loading  | Partial/tota<br>I Loss of<br>supply,           | Visual                                  | 24.8/20.7          | И               | Visual Inspection,<br>Preventive<br>maintenance     |
| Breaker              | Protects<br>electrical<br>circuit from<br>damage<br>caused by<br>fault                 | Mechanica<br>I and<br>electrical<br>failure | Low SF6<br>gas, burnt<br>coils  | Gas leak,<br>mechanism<br>failure,<br>interrupter<br>failure, bumt<br>trip or close<br>coils | Damage to<br>the<br>protected<br>equipment     | Visual                                  | 16/19.4            | Μ               | Visual Inspection<br>Preventive<br>maintenance      |
| Transmission<br>line | Transmit<br>power to a<br>distance<br>location   | Mechanica<br>I stress                       | Broken<br>conductor             | External<br>cause  | Loss of<br>supply                              | Visual,<br>Relay<br>operation           | 44.4/5.5           | ΝL              | Line Patrol/Visua<br>Inspection                     |
| Fuse                 | Protects the<br>transformer<br>from fault<br>caused by<br>overload or<br>short circuit | Incorrect<br>fuse rating                    | Fuse<br>blown out               | Short circuit  | Loss of<br>supply to<br>the<br>transforme<br>r | Visual                                  | 3.1/4.4            | UL              | Visual Inspection                                   |
| Cable                | Connecting<br>supply from<br>the feeder<br>pillar to the line                          | Mechanica<br>I stress,<br>incorrect<br>size | Insulation<br>failure           | Overcurrent,   | Loss of<br>supply                              | Visual,<br>testing                      | 100/100            | H/H             | Overhauling   |
| Arresters            | Protects<br>transformers<br>against<br>lightening or<br>surge                          | Failed test                                 | Dielectric<br>breakdow<br>n     | Moisture<br>entering its<br>interior   | Short<br>circuit<br>inside its<br>housing      | Testing                                 | 16/26.6            | И               | Visual Inspection                                   |
| Insulator            | Insulating the<br>line from the<br>electric pole<br>during<br>transmission             | Mechanica<br>I failure                      | Crack or<br>shattering          | Mechanical<br>stress   | Short<br>circuit to<br>ground                  | Visual                                  | 30/44.4            | И               | Visual Inspection                                   |

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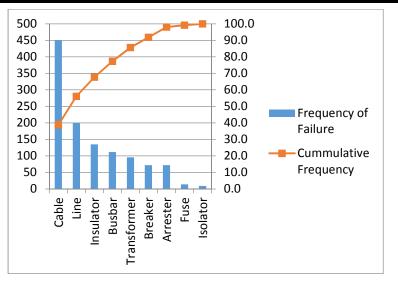
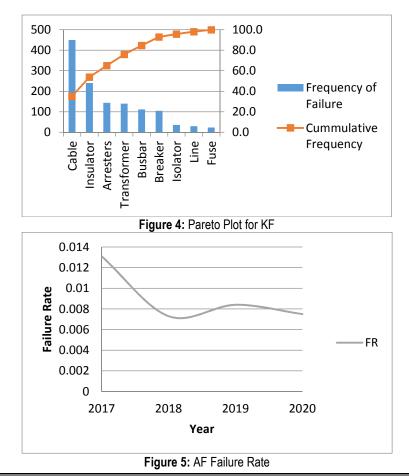


Figure 3: Pareto Plot for AF



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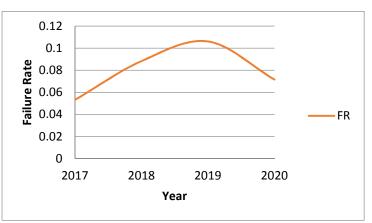


Figure 6: KF Failure Rate

The results in Tables 7-8 show a decreasing failure rate for the AF between 2017-2018 and a fairly constant one between 2018-19. This indicates therefore that only random external events could lead to failure along the line. However the KF shows an increasing failure rate between 2017-18 and eventually the failure rate drops in 2020. This is indication also that the feeder might have been affected by ageing. In both cases however. FR was said to reduce in the year 2020. This may be unconnected to the fact that since many industries were not up during this time as a result of the COVID, hence the reduction in FR. In Table 10, the summary of the risk value using FMECA approach has been determined. In both cases, cables have the highest risk value of 540 and 450 for KF and AF respectively. According to (Airoboman, 2018), a feeder's risk level is low if the risk level is between 0 - 12.5%, intermediate if the risk level is between 12.5% - 50% of and high if it ranges from 50.1% - 100%. This information was therefore used in assigning remarks to the individual feeders. Furthermore, the PARETO analysis was used to determine the components in each network that falls outside the 80% margin and hence require more attention. From Figure 3-4, the following; Cable, Line Insulator and Busbar were identified as the critical equipment that required urgent attention in the AF while Cable, Insulators, Arresters and Transformers were identified as the critical components that required urgent attention in the KF.

In this paper, risk assessment on Airport and Kikinau feeders radiating from the Transmission Company of Nigeria have been carried out. The objective of the study is fully met after the determination of the failure rate of the feeders, the determination of the risk values attached to each particular component in the network, the identification of the vital few components and finally the ranking of the faults. This study, therefore, would be a useful guide for maintenance operators either within or outside Kaduna metropolis for proper system planning.

#### ACKNOWLEDGEMENTS

This research was sponsored by the Federal Government of Nigeria under the Tertiary Education Trust Fund (TETFUND) Institutional Based Research Grant TETF/DR&D/CE/NDA/IBR/2016/VOL. 1

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#### CONCLUSIONS

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