



# Development of Overvoltage and under voltage Protection System for A Residential Building Interfaced with a GSM **Notification System**

Abdulsamad Bolakale Jimoh<sup>a</sup>, Abdulrahaman Okino Otuoze<sup>a</sup>, Leila Yesufu<sup>a</sup>, Abdulrasaq Jimoh<sup>b</sup>, Raphael Oluwatimileyin Omoyeni<sup>a</sup>, Isaac Ozovehe Avazi Omeiza<sup>a</sup>, Ayodele Isgeel Abdullateef<sup>a</sup>

<sup>a</sup>Department of Electrical and Electronics Engineering, University of Ilorin, Ilorin, Kwara State, Nigeria. <sup>b</sup>Department of Electrical and Electronics Engineering, Obafemi Awolowo University, Ile-Ife, Osun State, Nigeria.

# ABSTRACT

Overvoltage and under voltage are undesirable conditions capable of causing damages to electrical appliances. In literature, detection and protection of electrical appliances from these voltage irregularities have been largely explored. Nonetheless, load control during irregularities and fault location remains subjects of considerations. In this work, an overvoltage and undervoltage protection system is designed for a residential building. The voltage limits of 240 V and 200 V are set for overvoltage and undervoltage protection, respectively. The protective system unit is developed utilizing a PIC 16F876A microcontroller. A GSM module, SMS 808, with the capacity to send an SMS and location via longitude and latitude, is interfaced for notification and tracking purposes. With the aid of a variac, five different levels of voltage are fed as input for each condition (normal, overvoltage, undervoltage). At each stage of the tested conditions, the protection system operated as set and notifications were sent as programmed. The results revealed that the device can disconnect the load when there are irregularities as well as notifying the utility company and consumers of the locations.

## **INTRODUCTION**

Electronic appliances are very sensitive to voltage fluctuations [1, 2]. Voltage irregularities are a big issue in today's companies and households, and they are frequently responsible for the damage of valuable and costly electrical appliances [3-6]. To secure electronic appliances from these voltage irregularities, there is a need for a protection system [1, 6-8]. Voltage

ARTICLE INFO

Article History Received: February, 2022 Received in revised form: February, 2022 Accepted: March, 2023 Published online: March, 2023

#### **KEYWORDS**

Residential building, overvoltage protection, under voltage protection

irregularities occur when the voltage is exceedingly high, i.e., overvoltage, or extremely low, i.e., undervoltage [9, 10] Overvoltage occurs when the magnitude of the supplied voltage in electrical appliance circuits exceeds the design limitations of the appliances [10-12]. This could raise the temperature of the semiconductor components leading to [13-15]. failure of the appliances Undervoltage occurs when the

Corresponding author: Abdulrahman Okino Otuoze

🖾 otuoze.ao@unilorin.edu.ng

Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved



JOURNAL OF SCIENCE TECHNOLOGY AND EDUCATION 11(1), MARCH, 2023 ISSN: 2277-0011; Journal homepage: <u>www.atbuftejoste.net</u>



magnitude of the supplied voltage falls below the design limits of the equipment. Undervoltage does not normally cause damage to electrical appliances, but it prevents the appliance from operating owing to the current drawn. However, gradual current build-up could result in overheating [2, 6, 9, 16].

Several efforts to implement a protective device for overvoltage and undervoltage have been presented in literature, each with its own unique method. Tung et al. [16] developed an experimental system based on the Arduino Uno microcontroller board for measuring electrical quantities and overvoltage protecting and undervoltage conditions in a singlephase power supply. The proposed method for designing the protective circuit utilize the root mean square (RMS) method to measure electrical quantities. Changchung [17] proposed an adaptive undervoltage tripper with an overvoltage protection function. The proposed system could adapt to the change in supply voltage automatically and provide protection against irregularities. Salihu et al. [18] designed an automatic transfer switch with a generator cut off capable of automatically transferring a load from the main AC supply to the generator when irregularities in voltage magnitude are sensed with respect to the set limit. The control switch was designed without the use of a microcontroller as the voltage sensor does the work of sensing and comparison. These studies, however, failed to incorporate a notification system for the protective device.

When there are irregularities in voltage magnitudes, it is desirable that utility companies are promptly notified. Khan & Muhtadi [19] developed an Arduino based relay system for overvoltage, undervoltage and overcurrent conditions incorporating a GSM notification system. The set voltage range was within 210-235 V, while the maximum current was set to 10 A. Shrivastava et al. [20] built a GSM Modem SMS-based protection system that monitors input voltage and offers a breakpoint-based and high voltage tripping low mechanism that prevents any load damage and notifies the user if an under-voltage or overvoltage condition arises. Hashir et al. [20] developed a system that monitors and compares input voltage using an Atmega 8051 microcontroller and a GSM module, which notifies the user whenever the voltage crosses the limit. These initiatives have proven to be quite beneficial. A similar SMS control technique was deployed by Otuoze et al. [21] in their design of SMS controlled electronic billboard. These studies and several others include a notification system, however, little or no consideration is given to the location of irregularity. This often complicates the rectification of such condition as utility may spend useful amount of time diagnosing the location.

In this work, a protective circuit with overvoltage and undervoltage tripping mechanisms is developed. The circuit utilizes a PIC 16F876A microcontroller interfacing a GSM module. The protection system in this work is capable of tripping the circuit when there is an irregularity in the input voltage. Furthermore, the user and utility are notified with incidences of irregularities and their locations. Next, Section discusses 2 the

Corresponding author: Abdulrahman Okino Otuoze

Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State.

© 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





methodology, Section 3 presents the results and discussion while Section 4 concludes the study.

## MATERIALS AND METHODS

The design framework and the strategies employed in the design of the overvoltage and undervoltage protection scheme presented in this work are as detailed in this section.

#### Framework of the Design

The various identified units of the designed overvoltage and

undervoltage protective system is as depicted in Figure 1. Every unit plays an important role in the completion of the system. The power supply unit supplies the required voltage utilized by other components. The voltage sensing unit is used to limit the voltage passed through the control unit such that the loads are allowed to operate only in normal conditions. The communication unit is essentially responsible for the SMS notification of the user based on detected condition of voltage outside the normal operating region.



Figure 1: Framework of the Developed Protection System.

## The Power Supply Unit

Voltage regulators such as LM2976, LM317, and LM7812 are used to obtain voltages needed by some components, such as the GSM Module, LCD, and relay, in the device respectively. A voltage-sensing unit is used to limit the amount of voltage supplied to the microcontroller. The microcontroller and the LCD are supplied with 5 V, the relay is supplied with 12 V and the GSM module is supplied with 4.3 V. Figure 2 shows the aspect of the power supply unit for this design.

#### **Communication Unit**

The GSM modem is used for notification. The modem selected for this

design is an SMS 808, which has a GPS tracking system that enables the GSM to not only send an SMS but also send its location for easy tracking. The GSM SIM 808 gets its power from the buck converter LM2596 and is also connected to the PIC microcontroller using two resistors to divide the voltage from the 5 V of the microcontroller to the 4.3 V needed by the GSM module. The GSM modem constantly waits for a signal from the microcontroller and constantly gives the microcontroller feedback through its Tx and Rx pins. The

communication unit is depicted in the

circuit of Figure 2.

Corresponding author: Abdulrahman Okino Otuoze

🖾 otuoze.ao@unilorin.edu.ng

Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





# The Control Unit

The control unit consists of a PIC 16F876A microcontroller and a relay. The PIC16F876A microcontroller performs the major functions of comparison and control. The PIC16F876A microcontroller is chosen for its easy availability in the market and amenability to various programming languages. It is also used to reduce the complexity of the design and to ensure an easy interface with the liquid crystal display and a GSM module. The microcontroller is the key device of the control unit which controls the notification and activation of the relay to trip through an NPN transistor when the voltage magnitude is not within the set limit. Pins 17 and 18 of the

microcontroller are connected to the R<sub>x</sub> and T<sub>x</sub> pins of the GSM module, respectively for communication. When variac is initiated. the the microcontroller senses if the input voltage is within range. If it is, the load remains connected and if not, it checks for irregularities. If irregularities are detected, the load is disconnected by the relay. The circuit of Figure 2 shows the control unit and all the units connected to it.

## The Display Unit

The Liquid Crystal Oscillator is powered by the LM317 voltage regulator through its V<sub>cc</sub> pin and has a 5 V connected to its V<sub>be</sub> pin to adjust the backlight of the text display.



Figure 2: Circuit diagram of the Developed Overvoltage and Undervoltage Protection System.

Implementation of the Overall Design

The design was implemented by simulating using Proteus software until the code for the design worked satisfactorily before the final programming of the microcontroller and assembly of the components. At each stage of each of the units, tests were carried out to ascertain desired operating condition is achieved before the overall simulation. The programme code was developed based on the flowchart presented in Figure 3. Figure 4 shows the developed configuration of the protective system for testing the voltage conditions. The variac's input is connected to AC voltage, and the output is connected to the device. The

<sup>🖾</sup> otuoze.ao@unilorin.edu.ng

Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





variac is used to produce irregularities in supply voltage by raising or reducing the input voltage to produce an overvoltage or an undervoltage. The bulb serves as a load, and the standard operating voltage is set from 200 V to 240 V. All voltage conditions less than the lower limit of 200 V were simulated for undervoltage while all voltage conditions beyond the upper limit of 240 V were simulated for overvoltage as designed in Figure 3. Notifications were only activated for all conditions of voltage irregularities.



Figure 3: Development of Overvoltage and Undervoltage Protection scheme



Figure 4: Set-up for the testing of each of the conditions

Corresponding author: Abdulrahman Okino Otuoze

Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





## **GSM SMS Text Command**

The GSM module is programmed by a set of commands to notification when voltage send irregularity is detected. When there is an overvoltage or undervoltage, the GSM modem notifies the user and utility companies of the location of the irregularities for quick rectification to avoid increased technical and economic losses. The device status also conveys SMS. Regardless of whether there are voltage irregularities, the text commands are also set to remotely connect and disconnect the load and get information from the device at any time. The SIM modem receives the text (query) and is transferred to the microcontroller, which decodes the message using a set of commands. The command codes employed in this study are as contained in Table 1.

Table 1: SMS Commands and the Set Outp	ut
--	----

COMMAND	OUTPUT
*2022#info?	Information from Node at Latitude = 8.4694080 N,
	Longitude = 4.6023817 W, Input Voltage = 229 V; Lower
	limit = 200 V; Upper limit = 240 V; relay is connected
*2022#connect	Connects the load.
*2022#disconnect	Disconnects the load.

#### **RESULTS AND DISCUSSION**

Testing of the device was done for the three different conditions considered (normal, overvoltage & undervoltage) with five different voltage magnitudes for each of the operating conditions. The set values and the results are as illustrated in Tables 2, 3 and 4. In the normal condition i.e., when there are no irregularities, the voltage is within the typical set limit of 200 V to 240 V, hence, the loads are not disconnected as the relay remains closed. Since there is absence of irregularities, neither the user nor the utility company received any SMS notifications (Table 1) i.e., no SMS is sent when there are no irregularities. The first three tests in Table 2 shows a different location from the last two, carried out at Awolowo Road, Tanke, Ilorin, Kwara State and IBEDC office, Osogbo regional branch, Osun State respectively. For Tables 2, 3, and 4, the set voltage magnitude is the

input value set from the variac while sensed voltage is the detected voltage level by the circuitry. The locations are indicated by the shown Longitudes (°W) and Latitudes (°N). The SMS output gives the notification sent to the operator who is either the user or the utility or both.

When an overvoltage (Table 3) or undervoltage (Table 4) conditions were simulated, the non-inverting terminal (pin 23) of the microcontroller becomes high. Pin 23 of the microcontroller, linked to the transistor's base, feeds the transistor with a low current of 1 mA at its base, which is the current necessary to activate it. The transistor switches on the relay, causing the circuit to trip. Overvoltage is detected when magnitude of the input voltage is above the set upper limit of 240 V, while undervoltage is detected when the input voltage is below the set lower limit of 200 V. The device displays and sends an SMS output indicating the voltage operating

<sup>🖾</sup> otuoze.ao@unilorin.edu.ng

Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





condition, location of irregularity and the voltage magnitude. Tables 3 and 4 show the results of the tests carried out for overvoltage and undervoltage conditions, respectively. The first three

results in each of these tables shows a different location with the last two, carried out at Awolowo Road, Tanke, Ilorin, Kwara State and MFM Road, Tanke, Ilorin, Kwara State.

Table 2: Results for Normal Voltage Operating Conditions

S/No.	Set Voltage	LCD Display	SMS Output
	Magnitude (V)		
1.	202	Sensed Voltage = 202.0 V	NIL
		Latitude = 8.4694080 °N	
		Longitude = 4.6023645 °W	
		Load Status: Connected	
2.	207	Sensed Voltage = 206.8 V	NIL
		Latitude = 8.4694080 °N	
		Longitude = 4.6023645 °W	
		Load Status: Connected	
3.	217	Sensed Voltage = 216.9 V	NIL
		Latitude = 8.4694080 °N	
		Longitude = 4.6023645 °W	
		Load Status: Connected	
4.	220	Sensed Voltage = 219.6 V	NIL
		Latitude = 7.7782664 °N	
		Longitude = 4.5485620 °W	
		Load Status: Connected	
5.	230	Sensed Voltage = 230.0 V	NIL
		Latitude = 7.7782664 °N	
		Longitude = 4.5485620 °W	
		Load Status: Connected	

Table 3: Results for	Overvoltage	Voltage O	perating	Conditions
		0		

S/No.	Set Voltage	LCD Display	SMS Output
	Magnitude (V)		
1.	248	Sensed Voltage = 248 V	OVERVOLTAGE detected at
		Latitude = 8.4694080 °N	Latitude = 8.4694080N,
		Longitude = 4.6023645	Longitude = 4.6023817W,
		°W	Input voltage = 248 V;
		Load Status:	Lower limit = 200 V; Upper
		Disconnected	limit = 240 V; Relay is
			disconnected
2.	255	Input Voltage = 254.6 V	OVERVOLTAGE detected at
		Latitude = 8.4694080 °N	Latitude = 8.4694080N,
		Longitude = 4.6023645	Longitude = 4.6023817W,
		°W	Input voltage = 254.6 V;

Corresponding author: Abdulrahman Okino Otuoze

✓ <u>otuoze.ao@unilorin.edu.ng</u>
Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State.
© 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





		Load	Status:	Lower limit = 200 V; Upper
		Disconnected		limit = 240 V; Relay is
				disconnected
3.	259	Input Voltage =	= 259 V	OVERVOLTAGE detected at
		Latitude = 8.46	94080 °N	Latitude = 8.4694080N,
		Longitude = 4	1.6023645	Longitude = 4.6023817W,
		°W		Input voltage = 259 V;
		Load	Status:	Lower limit = 200 V; Upper
		Disconnected		limit = 240 V; Relay is
				disconnected
4.	267	Input Voltage =	= 266.0 V	OVERVOLTAGE detected at
		Latitude = 8.47	98164 °N	Latitude = 8.4798164N,
		Longitude = 4	.6200695	Longitude = 4.6200695W,
		°W		Input voltage = 266.0 V;
		Load	Status:	Lower limit = 200 V; Upper
		Disconnected		limit = 240 V; Relay is
				disconnected
5.	273	Input voltage =	= 272.7 V	OVERVOLTAGE detected at
		Latitude = 8.47	98164 °N	Latitude = 8.4798164N,
		Longitude = 4	.6200695	Longitude = 4.6200695W,
		°W		Input voltage = 272.7 V;
		Load	Status:	Lower limit = 200 V; Upper
		Disconnected		limit = 240 V; relay is
				disconnected

Table 4: Results for Under	Voltage Operating Conditions
----------------------------	------------------------------

S/No.	Set	Voltage	LCD Display		SMS Output
	Magn	itude (V)			-
1.	147		Sensed Voltage	e = 147 V	UNDERVOLTAGE detected
			Latitude = $8.46$	94080 °N	at Latitude = 8.4694080N,
			Longitude = 4	.6023645	Longitude = 4.6023817W,
			°W		Input voltage = 147 V;
			Load	Status:	Lower limit = 200 V; Upper
			Disconnected		limit = 240 V; Relay is
					disconnected
2.	157		Input voltage =	• 157 V	UNDERVOLTAGE detected
			Latitude = 8.4694080 °N		at Latitude = 8.4694080N,
			Longitude = 4.6023645		Longitude = 4.6023817W,
			°W		Input voltage = 157 V;
			Load Status:		Lower limit = 200 V; Upper
			Disconnected		limit = 240 V; Relay is
					disconnected
3.	162		Input voltage = 162 V		UNDERVOLTAGE detected
			Latitude = 8.46	94080 °N	at Latitude = 8.4694080N,

Corresponding author: Abdulrahman Okino Otuoze ⊠ <u>otuoze.ao@unilorin.edu.ng</u> Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved 67





		Longitude = 4.6023645	Longitude = $4.6023817W$ ,
		vv	input voltage – 162 v,
		Load Status:	Lower limit = 200 V; Upper
		Disconnected	limit = 240 V; Relay is
			disconnected
4.	178	Sensed Voltage = 178 V	UNDERVOLTAGE detected
		Latitude = 8.4798164 °N	at Latitude = 8.4798164N,
		Longitude = 4.6200695	Longitude = 4.6200695W,
		°W	Input voltage = 178 V;
		Load Status:	Lower limit = 200 V; Upper
		Disconnected	limit = 240 V; Relay is
			disconnected
5.	189	Sensed Voltage = 189 V	UNDERVOLTAGE detected
		Latitude = 8.4798164 °N	at Latitude = 8.4798164N,
		Longitude = 4.6200695	Longitude = 4.6200695W,
		°W	Input voltage = 189 V;
		Load Status:	Lower limit = 200 V; Upper
		Disconnected	limit = 240 V; Relay is
			disconnected

## CONCLUSION

Overvoltage and undervoltage conditions have necessitated increase in research in search for the best possible way to prevent these occurrences. This study has led to the development of a smart protection system that can safeguard domestic electrical equipment against overvoltage and undervoltage conditions. А PIC 16F876A microcontroller serves as the main hub of the protection system. With the incorporation of a GSM notification system, faults are easily located. The GSM module, SMS 808, has the capacity to send an SMS and location via longitude and latitude. The irregularities in voltage magnitudes a variac. were simulated using Detection of irregularities tripped the load with notifications sent via SMS as desired. The device designed in this study can be used for load protections for all residential and buildings. For future designs, a mobile application or other web-based designs can be incorporated to enhance the monitoring of overvoltage and undervoltage conditions.

# Acknowledgment

The Department of Electrical and Electronics Engineering, Faculty of Engineering and Technology, University of Ilorin, Nigeria is acknowledged for its support by the provision of functional laboratory for the success of this study.

## REFERENCES

- Thentral, T. T., et al., 1. Implementation of protection circuit for over voltage and under voltage protection. Materials Today: Proceedings, 2021. 45: p. 2460-2464.
- 2. Johnson, D. O. and K. A. Hassan, Issues of power quality in electrical systems. International Journal of Energy

Corresponding author: Abdulrahman Okino Otuoze

*atuoze.ao@unilorin.edu.ng* Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





and Power Engineering, 2016. 5(4): p. 148-154.

- 3. Ponnle, A. and M. Omojoyegbe, Development of a Low Cost Microcontroller Based Under and Over Voltage Protection Device. International **Journal of Scientific** Engineering and Technology, 2014. 3(9): p. 1225-1229.
- 4. David, J., S. Elphick, and M. Crawford. Cause and effect of overvoltage on the LV network. in 2017 Australasian Universities Power Engineering Conference (AUPEC). 2017. IEEE.
- 5. Sankaran, C., Power quality. 2017: CRC press.
- Survono, S., I. Irianto, and M. 6. Saifudin, Monitoring and Protection System for Overvoltage, Undervoltage and Unbalance Voltage. Jurnal Ecotipe (Electronic, Control, Telecommunication, Information, and Power Engineering), 2022. 9(2): p. 159-165.
- 7. Satria, H., M.M.G. Lubis, and S.M. Putri, Design of Household Electricity Protection and Monitoring Automation With IoT ESP32. Andalasian International Journal of Applied Science, Engineering and Technology, 2022. 2(03): p. 133-139.
- 8. Sarathkumar, D., et al. *IOT* based password secured residential distribution transformer for technical safety. in 2022 1st International Conference on Sustainable Technology for Power and Energy Systems (STPES). 2022. IEEE.

- 9. Ekuewa, O.I., et al., Development of an Undervoltage and Overvoltage Device Using **Programmable Interface** Controller (PIC). Development, 2022. 9(2).
- 10. Sakib, A., et al. *GSM-based* Automatic Voltage Protection System for Residential Small Appliances. in 2022 International Conference on Energy and Power Engineering (ICEPE). 2022. IEEE.
- 11. Bullis, L., J. Pundure, and V. Jemeljanovs, Lightning Protection of Buildings: Its Types, Solutions and Choice Options. Baltic Journal of Real Estate **Economics and Construction** Management. 11(1): p. 14-25.
- 12. Todorović, I., et al., Mitigation of Voltage and Frequency Excursions in Low-Inertia Microgrids. IEEE Access, 2023. 11: p. 9351-9367.
- 13. Camacho, J.B.S., et al., Protection System for Electrical Loads of Administration Building in Controlling Voltage Variations Due to Over-Voltage and Under-Voltage. ASEAN Journal of Science and Engineering, 2023. **3**(3): p. 259-270.
- 14. Wadie, F., Analysis of the *Integrated Effect of Temporary* Overvoltages, PV Transformer Connection and Overcurrent Protection in Hybrid PV-Wind *Energy System.* Electric Power Systems Research, 2023. 216: p. 109084.
- Paul, M., B. Talukdar, and B. 15. Baishya, Simulation of Overvoltage and Under-Voltage Protection in PSIM.

*a* <u>otuoze.ao@unilorin.edu.ng</u> Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved





International Journal of Engineering Research & Technology (IJERT), 2014. 3(11): p. 1005-1008.

- 16. Tung, D.D. and N.M. Khoa, An Arduino-based system for monitoring and protecting overvoltage and undervoltage. Engineering, Technology & Applied Science Research, 2019. 9(3): p. 4255-4260.
- 17. Chi, C.C., L.F. Hu, and Y. Wu. *Research of the undervoltage* tripper with overvoltage protection function. in Advanced Materials Research. 2013. Trans Tech Publ.
- 18. Salihu, A.R., V.C. Madueme, and O.A. Chidolue, Automatic Transfer Switch with a Generator Cut off, Under voltage and Overvoltage Protection Device.
- 19. Khan, R.Z. and A. Muhtadi, A GSM Module-Arduino-Relay

based Smart & Cost-effective Inhouse Protection System Concerning Overvoltage, *Undervoltage & Overcurrent* Fault Conditions.

- 20. Shrivastava, S., A. Arora, and V. Varshney. Overvoltage and Undervoltage Protection of Load using GSM modem SMS Alert. in 2018 2nd IEEE International Conference on Power Electronics, Intelligent Control and Energy Systems (ICPEICES). 2018. IEEE.
- 21. Otuoze, A.O., et al., IMPLEMENTATION OF AN SMS AND VOICE-CONTROLLED ELECTRONIC BILLBOARD. Nigerian Journal of Scientific Research, 2016. **15**(3): p. 419-424.

*a* <u>otuoze.ao@unilorin.edu.ng</u> Department of Electrical and Electronics Engineering, University of Ilorin, Kwara State. © 2023. Faculty of Tech. Education, ATBU Bauchi. All rights reserved